

Claims

1. An optical compensatory sheet having a transparent support and an optically anisotropic layer formed from
5 liquid crystal molecules aligned in an average inclined angle of less than 5°, wherein the optical compensatory sheet has a retardation value in plane defined by the following formula in the range of 10 to 1,000 nm, and a retardation value along the thickness direction defined by the follow-
10 ing formula in the range of 10 to 1,000 nm:

$$Re = (nx - ny) \times d$$

$$Rth = [\{ (nx + ny) / 2 \} - nz] \times d$$

in which Re is the retardation value in plane; Rth is the retardation value along the thickness direction; each of nx and ny is a refractive index in the plane of the optical compensatory sheet; nz is a refractive index along the thickness direction of the optical compensatory sheet; and d is the thickness of the optical compensatory sheet.

20 2. The optical compensatory sheet as defined in claim 1, wherein the optical compensatory sheet has a retardation value in plane in the range of 20 to 200 nm.

25 3. The optical compensatory sheet as defined in claim 1, wherein the optical compensatory sheet has a retardation value along the thickness direction in the range of 70 to 500 nm.

30 4. The optical compensatory sheet as defined in claim 1, wherein the transparent support has an optically uniaxial birefringence or an optically biaxial birefringence.

5. The optical compensatory sheet as defined in claim 4, wherein the transparent support has a retardation value in plane defined by the following formula in the range of 10 to 1,000 nm:

5 $Re = (nx - ny) \times d$

in which Re is the retardation value in plane; each of nx and ny is a refractive index in the plane of the support; nz is a refractive index along the thickness direction of the support; and d is the thickness of the support.

10

6. The optical compensatory sheet as defined in claim 4, wherein the transparent support has the retardation value along the thickness direction defined by the following formula in the range of 10 to 1,000 nm:

15 $Rth = [\{ (nx + ny) / 2 \} - nz] \times d$

in which Rth is the retardation value along the thickness direction of the support; each of nx and ny is a refractive index in the plane of the support; nz is a refractive index along the thickness direction of the support; and d is the thickness of the support.

20 7. The optical compensatory sheet as defined in claim 1, wherein the liquid crystal molecules are discotic liquid crystal molecules.

25

8. The optical compensatory sheet as defined in claim 7, wherein the optical compensatory sheet further has a second optically anisotropic layer formed from rod-like liquid crystal molecules.

30

9. The optical compensatory sheet as defined in claim 8, wherein the rod-like liquid crystal molecules in the second optically anisotropic layer are aligned in an average inclined angle of less than 5°.

35

10. The optical compensatory sheet as defined in
claim 8, wherein the optical compensatory sheet comprises
the optically anisotropic layer, the transparent support
and the second optically anisotropic layer in this order.

5

11. The optical compensatory sheet as defined in
claim 8, wherein the optical compensatory sheet comprises
the transparent support, the optically anisotropic layer
and the second optically anisotropic layer in this order.

10

12. The optical compensatory sheet as defined in
claim 8, wherein an average direction of lines obtained by
projecting the normals of discotic planes of discotic liq-
uid crystal molecules in the optically anisotropic layer
15 onto the transparent support is essentially parallel or
perpendicular to an average direction of lines obtained by
projecting the long axes of rod-like liquid crystal
molecules in the second optically anisotropic layer onto
the transparent support.

20

13. The optical compensatory sheet as defined in
claim 8, wherein the transparent support has an optically
uniaxial birefringence or an optically biaxial birefrin-
gence, and an average direction of lines obtained by pro-
jecting the long axes of rod-like liquid crystal molecules
25 in the second optically anisotropic layer onto the support
is essentially parallel or perpendicular to the slow axis
in plane of the support.

30

14. The optical compensatory sheet as defined in
claim 1, wherein the liquid crystal molecules comprise a
mixture of discotic liquid crystal molecules and rod-like
liquid crystal molecules.

P027400

15. The optical compensatory sheet as defined in
claim 14, wherein the transparent support has an optically
uniaxial birefringence or an optically biaxial birefrin-
gence, and an average direction of lines obtained by pro-
jecting the long axes of rod-like liquid crystal molecules
in the optically anisotropic layer onto the support is es-
sentially parallel or perpendicular to the slow axis in
plane of the support.

10 16. The optical compensatory sheet as defined in
claim 1, wherein the liquid crystal molecules are rod-like
liquid crystal molecules.

15 17. The optical compensatory sheet as defined in
claim 16, wherein the transparent support has an optically
uniaxial birefringence or an optically biaxial birefrin-
gence, and an average direction of lines obtained by pro-
jecting the long axes of rod-like liquid crystal molecules
in the optically anisotropic layer onto the support is es-
sentially parallel or perpendicular to the slow axis in
plane of the support.

20 18. The optical compensatory sheet as defined in
claim 16, wherein the optical compensatory sheet further
comprises a second optically anisotropic layer formed from
rod-like liquid crystal molecules.

25 19. The optical compensatory sheet as defined in
claim 18, wherein the rod-like liquid crystal molecules in
the second optically anisotropic layer are aligned in an
average inclined angle of less than 5°.

P04780 SHEET 6 OF 60

20. The optical compensatory sheet as defined in
claim 18, wherein the optical compensatory sheet comprises
the optically anisotropic layer, the transparent support
and the second optically anisotropic layer in this order.

5

21. The optical compensatory sheet as defined in
claim 18, wherein the optical compensatory sheet comprises
the transparent support, the optically anisotropic layer
and the second optically anisotropic layer in this order.

10

22. The optical compensatory sheet as defined in
claim 18, wherein an average direction of lines obtained by
projecting the long axes of rod-like liquid crystal
molecules in the optically anisotropic layer onto the
transparent support is essentially perpendicular to an av-
erage direction of lines obtained by projecting the long
axes of rod-like liquid crystal molecules in the second op-
tically anisotropic layer onto the transparent support.

20

23. The optical compensatory sheet as defined in
claim 18, wherein an average direction of lines obtained by
projecting the long axes of rod-like liquid crystal
molecules in the optically anisotropic layer onto the
transparent support is at an angle of 5° to 85° to an aver-
age direction of lines obtained by projecting the long axes
of rod-like liquid crystal molecules in the second optical-
ly anisotropic layer onto the transparent support.

TOP SECRET//COMINT

24. An elliptically polarizing plate comprising a transparent protective film, a polarizing membrane, and an optical compensatory sheet having a transparent support and an optically anisotropic layer formed from liquid crystal molecules aligned in an average inclined angle of less than 5°, wherein the optical compensatory sheet has the retardation value in plane defined by the following formula in the range of 10 to 1,000 nm, and the retardation value along the thickness direction defined by the following formula in the range of 10 to 1,000 nm:

$$Re = (nx - ny) \times d$$

$$Rth = [\{ (nx + ny) / 2 \} - nz] \times d$$

in which Re is the retardation value in plane; Rth is the retardation value along the thickness direction; each of nx and ny is a refractive index in the plane of the optical compensatory sheet; nz is a refractive index along the thickness direction of the optical compensatory sheet; and d is the thickness of the optical compensatory sheet.

25. The elliptically polarizing plate as defined in claim 24, wherein the elliptically polarizing plate comprises the optically anisotropic layer, the transparent support, the polarizing membrane and the transparent protective film in this order.

26. A liquid crystal display comprising a liquid crystal cell of VA mode and two polarizing elements placed on both sides of the cell, wherein at least one of the polarizing elements comprises a transparent protective film,
5 a polarizing membrane, and an optical compensatory sheet having a transparent support and an optically anisotropic layer formed from liquid crystal molecules aligned in an average inclined angle of less than 5°, said optical compensatory sheet having the retardation value in plane defined by the following formula in the range of 10 to 1,000 nm, and the retardation value along the thickness direction defined by the following formula in the range of 10 to 1,000 nm:

10 $Re = (nx - ny) \times d$

15 $Rth = [\{ (nx + ny) / 2 \} - nz] \times d$

in which Re is the retardation value in plane; Rth is the retardation value along the thickness direction; each of nx and ny is a refractive index in the plane of the optical compensatory sheet; nz is a refractive index along the
20 thickness direction of the optical compensatory sheet; and d is the thickness of the optical compensatory sheet.

TOP SECRET